

### EconoPIM2 SixPack IGBT Module

$V_{CES}=1200V$ ,  $I_C=50A$ ,  $V_{CE(sat)}=2.1V$

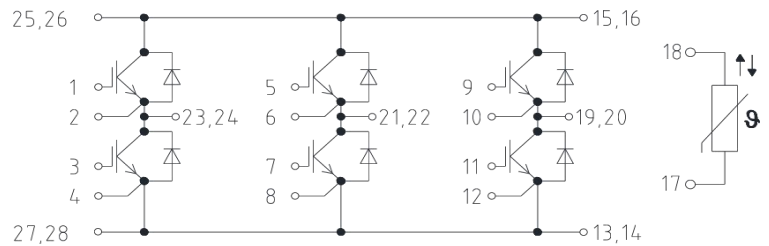
#### Features

- IGBT Inverter Short Circuit Rated 10 $\mu$ s
- $V_{CE(sat)}$  With Positive Temperature Coefficient
- 100% RBSOA Tested
- HI-REL Power Terminals



#### Applications

- Inverters
- Servo Drives
- UPS Systems



### IGBT, Inverter Maximum Ratings

Parameter	Symbol	Condition	Value	Unit
Collector-emitter voltage	$V_{CES}$		1200	V
Gate-emitter peak voltage	$V_{GES}$		$\pm 20$	V
Continuous DC collector current	$I_{Cnom}$	$T_C=125^\circ C$	50	A
		$T_C=25^\circ C$	100	A
Repetitive peak collector current	$I_{CRM}$	$T_{vj}=150^\circ C$	100	A
Short circuit withstand time	$t_{sc}$	$T_{vj}=150^\circ C$	>10	us
Maximum power dissipation(IGBT)	$P_D$	$T_C=25^\circ C$ , $T_{vj}=175^\circ C$	277	W

### Characteristics Values

Parameter	Symbol	Conditions	Value			Unit	
			Min.	Typ.	Max.		
Collector-emitter saturation voltage	$V_{CE(sat)}$	$I_C=50A$ , $V_{GE}=15V$	$T_{vj}=25^\circ C$	2.1	2.16	V	
			$T_{vj}=125^\circ C$		2.28	V	
Gate-emitter threshold voltage	$V_{GE(th)}$	$I_C=1mA$ , $V_{CE}=V_{GE}$	$T_{vj}=25^\circ C$	5.4	5.6	6.03	V
Gate charge	$Q_G$	$I_C=50A$ , $V_{CE}=600V$ , $V_{GE}=-15V...+15V$		0.185		$\mu C$	
Input capacitance	$C_{ies}$	$f=1MHz$ , $V_{CE}=25V$ , $V_{GE}=0V$	$T_{vj}=25^\circ C$	10.4		nF	
Output capacitance	$C_{oes}$	$f=1MHz$ , $V_{CE}=25V$ , $V_{GE}=0V$	$T_{vj}=25^\circ C$	0.56		nF	
Collector-emitter cut-off current	$I_{CES}$	$V_{CE}=V_{CES}$ , $V_{GE}=0V$	$T_{vj}=25^\circ C$		300	$\mu A$	
			$T_{vj}=125^\circ C$		1	mA	

Gate-emitter leakage current	I <sub>GES</sub>	V <sub>CE</sub> =0V, V <sub>GE</sub> =V <sub>GES</sub>	T <sub>vj</sub> =25°C		300	nA
			T <sub>vj</sub> =125°C		600	nA
Turn-on delay time	t <sub>d on</sub>	I <sub>C</sub> =50A, V <sub>CE</sub> =600V, V <sub>GE</sub> =-15V/+15V, R <sub>G</sub> =22Ω, Inductive Load	T <sub>vj</sub> =25°C	151		ns
Rise time	t <sub>r</sub>		T <sub>vj</sub> =25°C	60		ns
Turn-off delay time	t <sub>d off</sub>		T <sub>vj</sub> =25°C	478		ns
Fall time	t <sub>f</sub>		T <sub>vj</sub> =25°C	266		ns
Turn-on switching loss	E <sub>on</sub>		T <sub>vj</sub> =25°C	5.1		mJ
Turn-off switching loss	E <sub>off</sub>		T <sub>vj</sub> =25°C	3.0		mJ
Total switching loss	E <sub>ts</sub>		T <sub>vj</sub> =25°C	8.1		mJ
Reverse bias safe operating area	RBSOA		I <sub>C</sub> =100A, V <sub>CC</sub> =600V, V <sub>p</sub> =1200V, R <sub>G</sub> =22Ω, V <sub>GE</sub> =+15V to 0V,	T <sub>vj</sub> =150°C	Trapezoid	
Short circuit safe operating area	SCSOA	V <sub>GE</sub> =15V, V <sub>CE</sub> =800V	T <sub>vj</sub> =150°C	10		us

### Diode, Inverter Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive peak reverse voltage	V <sub>RRM</sub>	T <sub>vj</sub> =25°C	1200	V
Continuous forward current	I <sub>F</sub>		50	A
Repetitive peak forward current	I <sub>FRM</sub>	t <sub>p</sub> =1ms	100	A
I <sup>2</sup> t-value	I <sup>2</sup> t	t <sub>p</sub> =10ms, V <sub>R</sub> =0V	T <sub>vj</sub> =125°C 1200	A <sup>2</sup> s

### Characteristics Values

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward voltage	V <sub>F</sub>	I <sub>F</sub> =50A, V <sub>GE</sub> =0V	T <sub>vj</sub> =25°C	2.0	2.18	V
			T <sub>vj</sub> =125°C	2.19		V
Reverse recovery time	t <sub>rr</sub>	I <sub>F</sub> =50A, V <sub>R</sub> =600V, V <sub>GE</sub> =-15V, di/dt=750A/μs	T <sub>vj</sub> =25°C	159		ns
			T <sub>vj</sub> =125°C	419		ns
Peak reverse recovery current	I <sub>rr</sub>		T <sub>vj</sub> =25°C	38.2		A
			T <sub>vj</sub> =125°C	43.9		A
Recovered charge	Q <sub>rr</sub>		T <sub>vj</sub> =25°C	3.1		μC
			T <sub>vj</sub> =125°C	6.7		μC
Reverse recovery energy	E <sub>rec</sub>		T <sub>vj</sub> =25°C	1.3		mJ
			T <sub>vj</sub> =125°C	1.7		mJ

### NTC-Thermistor Characteristics Values

Symbol	Condition	Typ.	Max.	Unit
R <sub>25</sub>	T <sub>C</sub> =25°C	5		kΩ
ΔR/R	T <sub>C</sub> =100°C, R <sub>100</sub> =481Ω		±5	%
P <sub>25</sub>	T <sub>C</sub> =25°C	50		mW
B <sub>25/50</sub>	R <sub>2</sub> =R <sub>25</sub> exp[B <sub>25/50</sub> (1/T <sub>2</sub> -1/(298.15K))]	3380		K
B <sub>25/80</sub>	R <sub>2</sub> =R <sub>25</sub> exp[B <sub>25/80</sub> (1/T <sub>2</sub> -1/(298.15K))]	3440		K

**Module  
Characteristics Values**

Parameter	Symbol	Conditions	Value	Unit
Isolation test voltage	$V_{ISOL}$	RMS, f=50Hz, t=1min	2.5	kV
Operating junction temperature of IGBT	$T_{vj}$	Inverter& Brake& Rectifier	-40~+175	°C
Operating junction temperature of diode	$T_{vj}$	Inverter& Brake& Rectifier	-40~+155	°C
Storage temperature	$T_{stg}$		-40~+125	°C

**Thermal Characteristics**

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Inverter	$R_{\theta JC}$	Junction-To-Case (IGBT Part, Per Leg)			0.54	°C/W
	$R_{\theta JC}$	Junction-To-Case (Diode Part, Per Leg)			0.81	°C/W
Brake	$R_{\theta JC}$	Junction-To-Case (IGBT Part, Per Leg)			0.95	°C/W
	$R_{\theta JC}$	Junction-To-Case (IGBT Part, Per Leg)			1.5	°C/W
Rectifier	$R_{\theta JC}$	Junction-To-Case (IGBT Part, Per Leg)			0.85	°C/W
Module	$R_{\theta JC}$	Case-To-Sink (conductive grease applied)			0.1	°C/W
	M	Mounting torque for module mounting:M6		4	6	N·m
	G	Weight			180	g

Notes:

(1) Repetitive Rating: Pulse width limited by max. junction temperature

**Typical Characteristics**

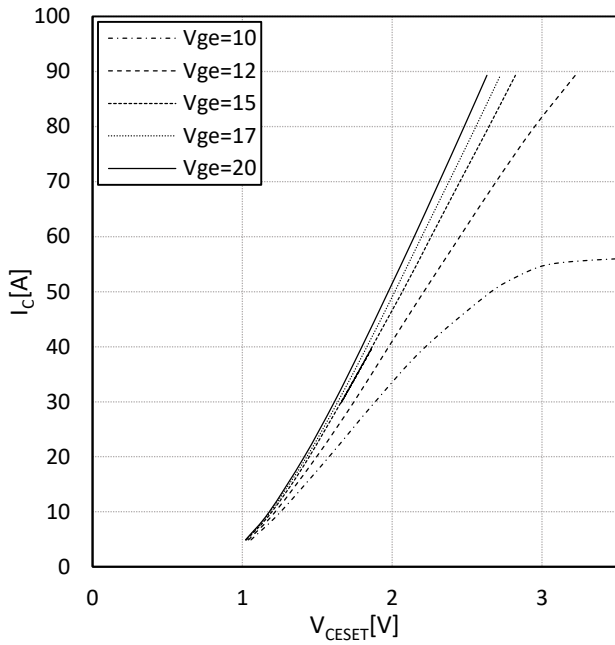


Fig.1 Typical Saturation Voltage Characteristics  
 $T_{vj}=25^{\circ}\text{C}$ , (IGBT Inverter)

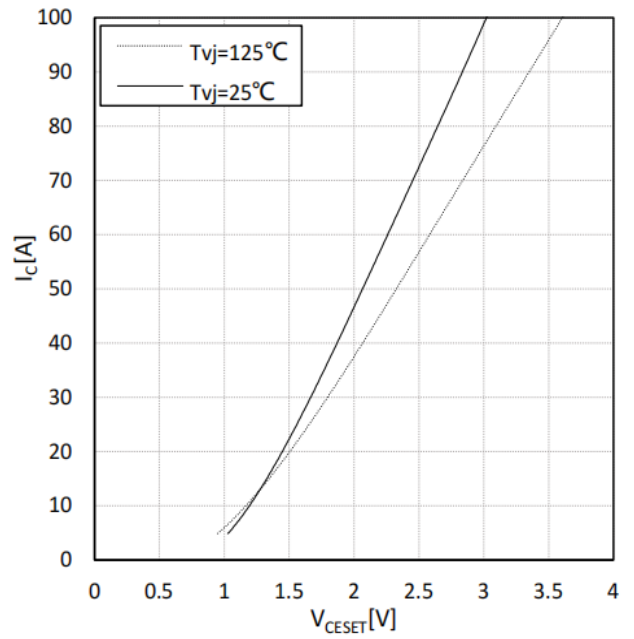


Fig.2 Typical Output Characteristics  
 $V_{CE}=20\text{V}$ , (IGBT Inverter)

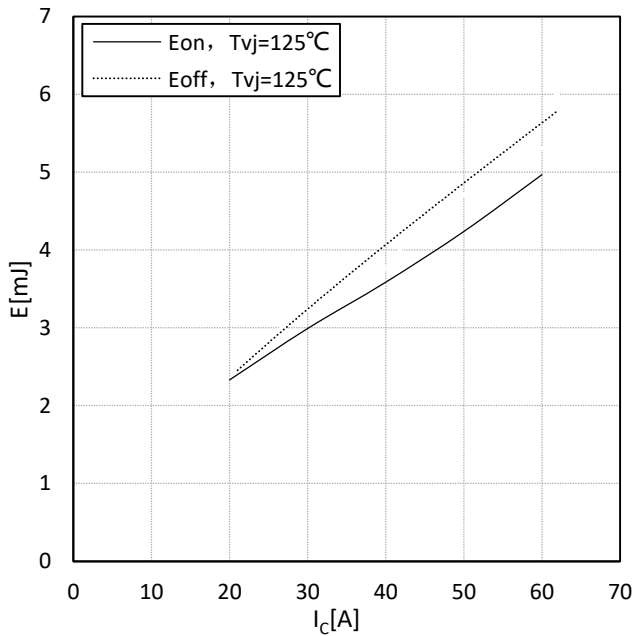


Fig.3 Typical Switching Loss vs. Collector Current  
 $V_{CE}=20\text{V}$ , (IGBT Inverter)

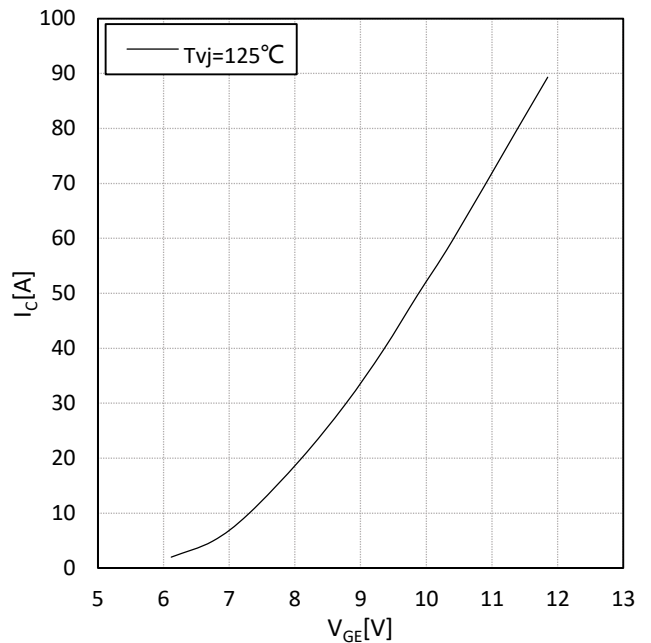


Fig.4 Typical Collector Current vs. Gate Resistance  
 $V_{GE}=\pm 15\text{V}$ ,  $R_{Gon}=R_{Goff}=22\Omega$ ,  $V_{CE}=600\text{V}$   
(IGBT Inverter)

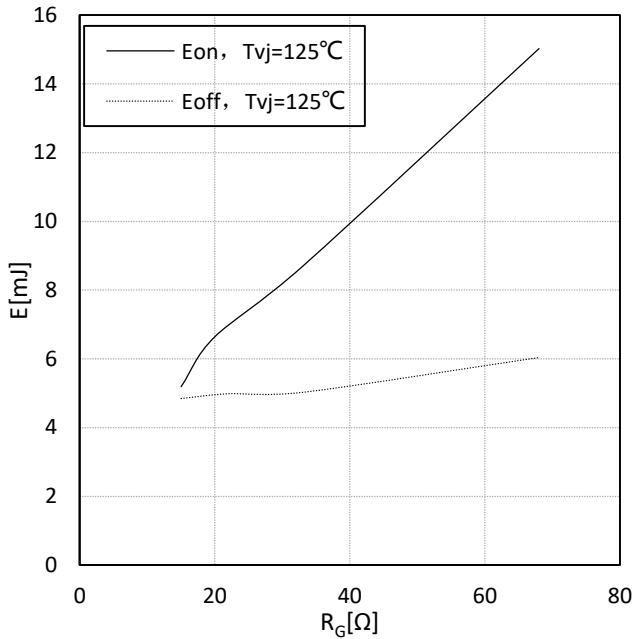


Fig.5 Typical Switching Loss vs. Gate Resistance  
V<sub>GE</sub>=±15V, I<sub>C</sub>=50A, V<sub>CE</sub>=600V (IGBT Inverter)

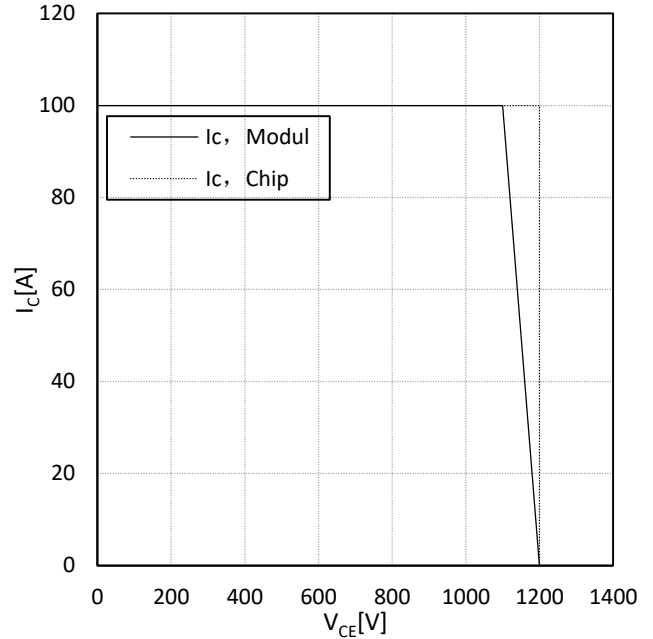


Fig.6 Reverse Bias Safe Operation Area (RBSOA)  
(IGBT Inverter)

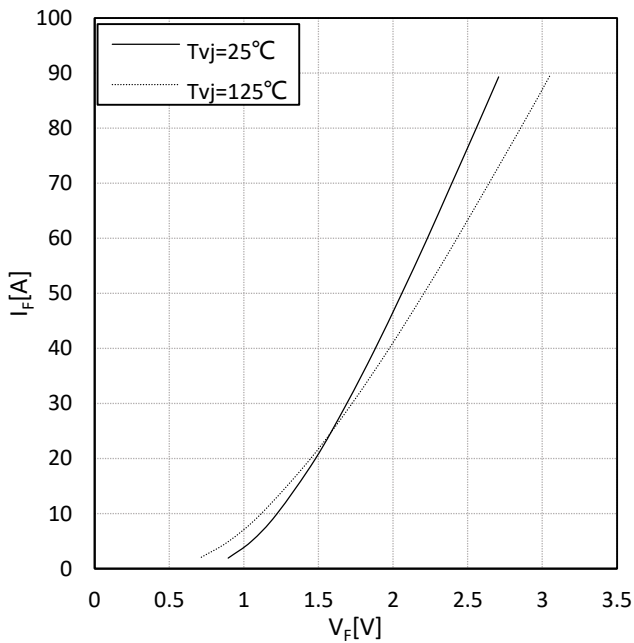


Fig.7 Forward Characteristics of Diode

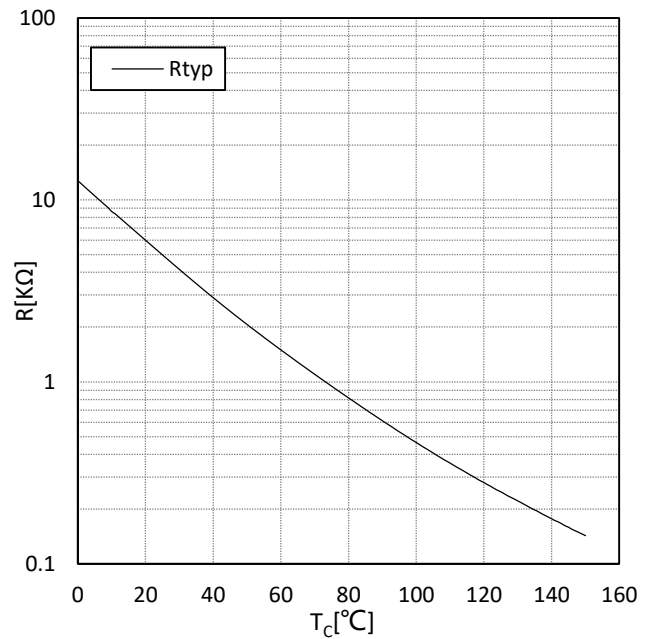


Fig.8 NTC Temperature characteristics

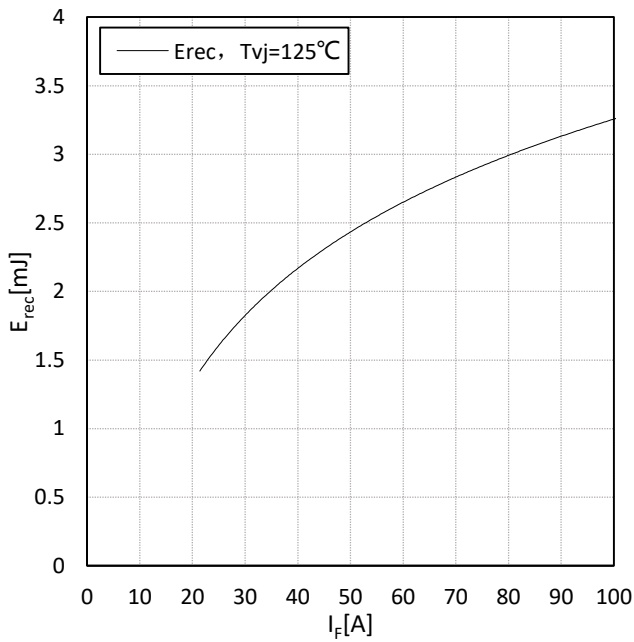


Fig.9 Switching losses Diode  
 $R_{Gon}=R_{Goff}=22\Omega$ ,  $V_{CE}=600V$  (Diode Inverter)

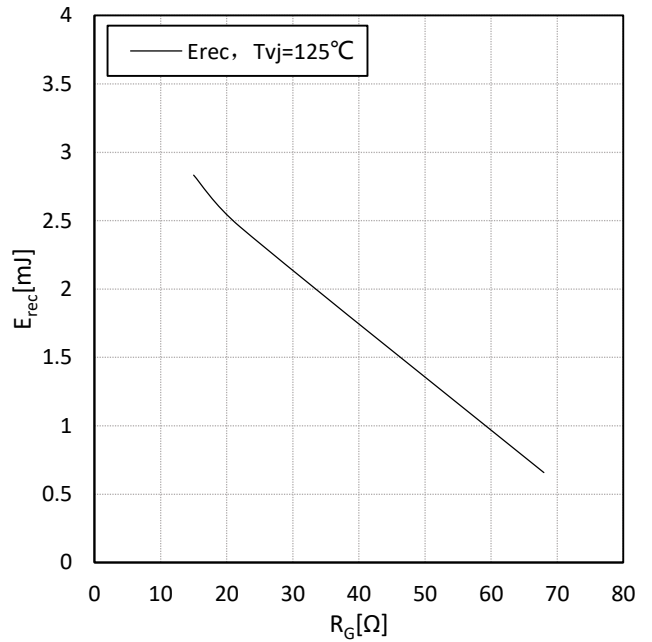
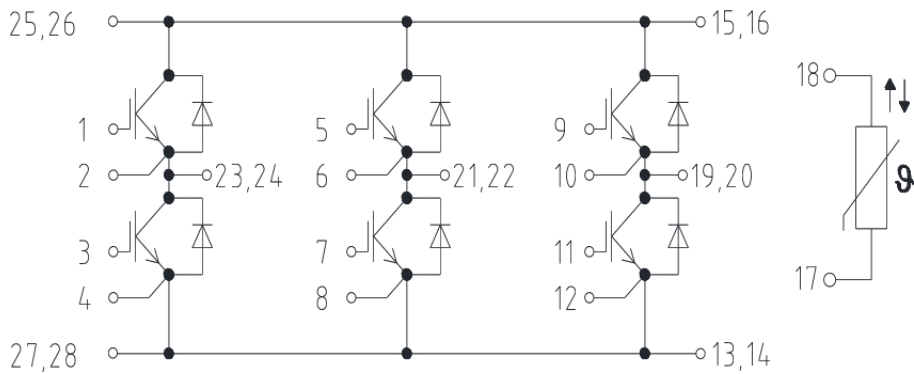
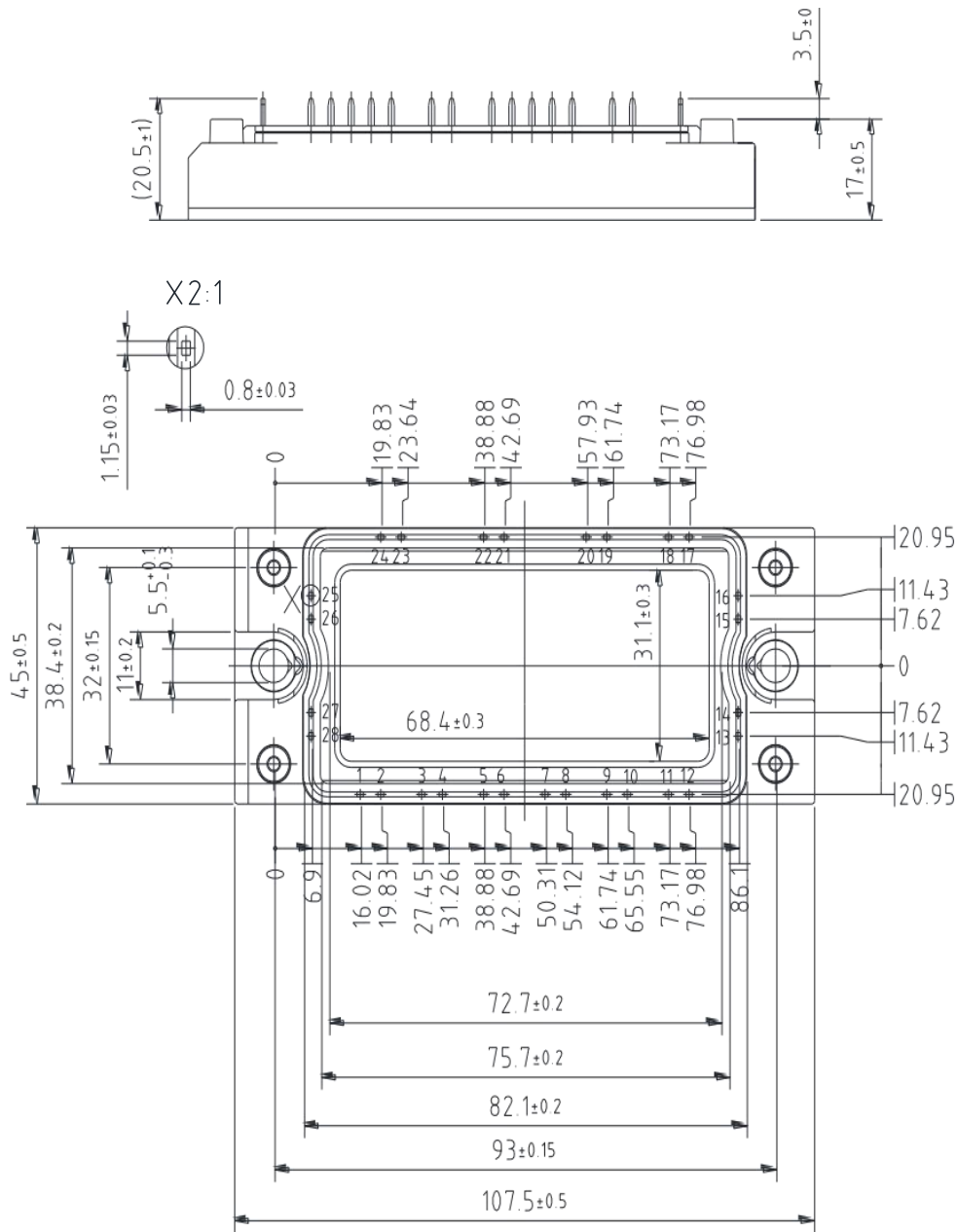


Fig.10 Switching losses Diode vs. Gate Resistance  
 $I_F=50A$ ,  $V_{CE}=600V$  (Diode Inverter)

**Circuit Diagram**



**Package Outlines (Unit:mm)**



**\*Important Usage Information and Disclaimer**

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