

### Econodual3 Half Bridge IGBT Module

$V_{CES} = 1200V$ ,  $I_C = 600A$ ,  $V_{CE(sat)} = 1.7V$

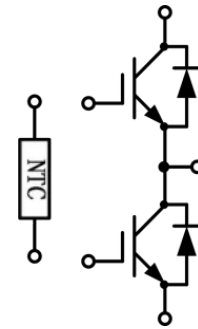
#### Features

- 1200V Trench Gate/Field Termination Process
- Low Switching Losses
- $V_{CE(sat)}$  With Positive Temperature Coefficient
- Low Stray Inductance
- Copper Wire Bonding on Power Terminal



#### Applications

- Power Conversion System
- Inverter
- Servo Drives
- Motor Drives



### IGBT, Inverter Maximum Ratings

Parameter	Symbol	Condition	Value	Unit
Collector-emitter voltage	$V_{CES}$	$T_{vj}=25^{\circ}C$ , $V_{GE}=0V$	1200	V
Continuous collector current	$I_{C\ nom}$	$T_C=100^{\circ}C$	600	A
Repetitive peak collector current	$I_{CRM}$	$t_p=1ms$ ; $T_J=175^{\circ}C$	1200	A
Gate-emitter peak voltage	$V_{GES}$	$T_{vj}=25^{\circ}C$	$\pm 20$	V
Total power dissipation	$P_{tot}$	$T_C=25^{\circ}C$ , $T_{vj\ max}=175^{\circ}C$	3950	W
Short Circuit Withstand Time	$t_{sc}$		>10	$\mu s$

### Characteristics Values

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Gate-Emitter Threshold Voltage	$V_{GE(th)}$	$I_C=10mA$ , $V_{CE}=V_{GE}$	5.0	5.5	6.8	V
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$I_C=600A$ , $V_{GE}=15V$	$T_J=25^{\circ}C$	1.70	1.95	V
			$T_J=125^{\circ}C$	1.90		
			$T_J=150^{\circ}C$	2.00		
Collector-Emitter Leakage Current	$I_{CES}$	$V_{GE}=0V$ , $V_{CE}=V_{CES}$ , $T_J=25^{\circ}C$			1	mA
Gate-Emitter Leakage Current	$I_{GES}$	$V_{GE}=\pm 20V$ , $V_{CE}=0V$ , $T_J=25^{\circ}C$			800	nA
Input Capacitance	$C_{ies}$			49.26		nF

Output Capacitance	$C_{oes}$	$V_{CE}=25V, V_{GE}=0V, f=1MHz$		3.67		nF	
Reverse Transfer Capacitance	$C_{res}$			1.85			
Turn-on Delay Time	$t_{d(on)}$	$V_{CC}=600V, I_C=600A, R_{Gon}=1\Omega, V_{GE}=\pm 15V, \text{Inductive Load}$	$T_J=25^\circ C$	0.55		$\mu s$	
			$T_J=125^\circ C$	0.56			
			$T_J=150^\circ C$	0.56			
Rise Time	$t_r$		$T_J=25^\circ C$	0.22		$\mu s$	
			$T_J=125^\circ C$	0.22			
			$T_J=150^\circ C$	0.23			
Turn-off Delay Time	$t_{d(off)}$	$V_{CC}=600V, I_C=600A, R_{Goff}=1\Omega, V_{GE}=\pm 15V, \text{Inductive Load}$	$T_J=25^\circ C$	0.54		$\mu s$	
			$T_J=125^\circ C$	0.57			
			$T_J=150^\circ C$	0.57			
Fall Time	$t_f$		$T_J=25^\circ C$	0.14		$\mu s$	
			$T_J=125^\circ C$	0.18			
			$T_J=150^\circ C$	0.19			
Turn-on Switching Loss	$E_{on}$	$V_{CC}=600V, I_C=600A, R_{Gon}=1\Omega, V_{GE}=\pm 15V, di/dt=2120A/\mu s (T_J=150^\circ C) \text{ Inductive Load}$	$T_J=25^\circ C$	49.0		mJ	
			$T_J=125^\circ C$	75.8			
			$T_J=150^\circ C$	81.2			
Turn-off Switching Loss	$E_{off}$		$V_{CC}=600V, I_C=600A, R_{Goff}=1\Omega, V_{GE}=\pm 15V, du/dt=2600V/\mu s (T_J=150^\circ C) \text{ Inductive Load}$	$T_J=25^\circ C$	81.5		mJ
				$T_J=125^\circ C$	96.1		
				$T_J=150^\circ C$	100.1		
Total Gate Charge	$Q_g$	$V_{GE}=+15V \dots -15V$		$T_J=25^\circ C$	3.36		$\mu C$
Internal Gate Resistance	$R_g$			$T_J=25^\circ C$	1.1		$\Omega$
Reverse Bias Safe Operating Area	RBSOA	$I_C=1200A, V_{CC}=1050V, V_p=1200V, R_{Goff}=1\Omega, V_{GE}=+15V \text{ to } 0V, T_J=150^\circ C$		Trapezoid			
Short Circuit Safe Operating Area	SCSOA	$V_{CC}=600V, V_{GE}=15V, T_J=150^\circ C$	10			$\mu s$	
IGBT Thermal Resistance: Junction-To-Case(per leg)	$R_{\theta JC}$			0.038		$^\circ C/W$	

## Diode, Inverter Maximum Ratings

Parameter	Symbol	Conditions	Value	Unit
Repetitive peak reverse voltage	$V_{RRM}$	$T_{vj}=25^\circ C$	1200	V
Continuous forward current	$I_F$		600	A
Repetitive peak forward current	$I_{FRM}$	$t_p=1ms$	1200	A

**Characteristics Values**

Parameter	Symbol	Conditions	Value			Unit
			Min.	Typ.	Max.	
Forward voltage	V <sub>F</sub>	I <sub>F</sub> =600A, V <sub>GE</sub> =0V	T <sub>vj</sub> =25°C	1.8	2.0	V
			T <sub>vj</sub> =125°C	1.9		
			T <sub>vj</sub> =150°C	1.9		
Reverse Recovery Time	t <sub>rr</sub>	I <sub>F</sub> =600A, -diF/dt=2270A/μs(T <sub>J</sub> =150°C)	T <sub>vj</sub> =25°C	0.37		μs
			T <sub>vj</sub> =125°C	0.58		
			T <sub>vj</sub> =150°C	0.65		
Peak reverse recovery current	I <sub>RM</sub>	I <sub>F</sub> =600A, -diF/dt=2270A/μs(T <sub>J</sub> =150°C)	T <sub>vj</sub> =25°C	238		A
			T <sub>vj</sub> =125°C	294		
			T <sub>vj</sub> =150°C	306		
Recovered charge	Q <sub>rr</sub>	V <sub>R</sub> =600V, V <sub>GE</sub> =-15V	T <sub>vj</sub> =25°C	52.3		μC
			T <sub>vj</sub> =125°C	96.1		
			T <sub>vj</sub> =150°C	110.6		
Reverse recovery energy	E <sub>rec</sub>	V <sub>R</sub> =600V, V <sub>GE</sub> =-15V	T <sub>vj</sub> =25°C	22.0		mJ
			T <sub>vj</sub> =125°C	38.3		
			T <sub>vj</sub> =150°C	44.6		
Diode Thermal Resistance: Junction-To-Case (per leg)	R <sub>θJC</sub>	per FRD			0.064	K/W

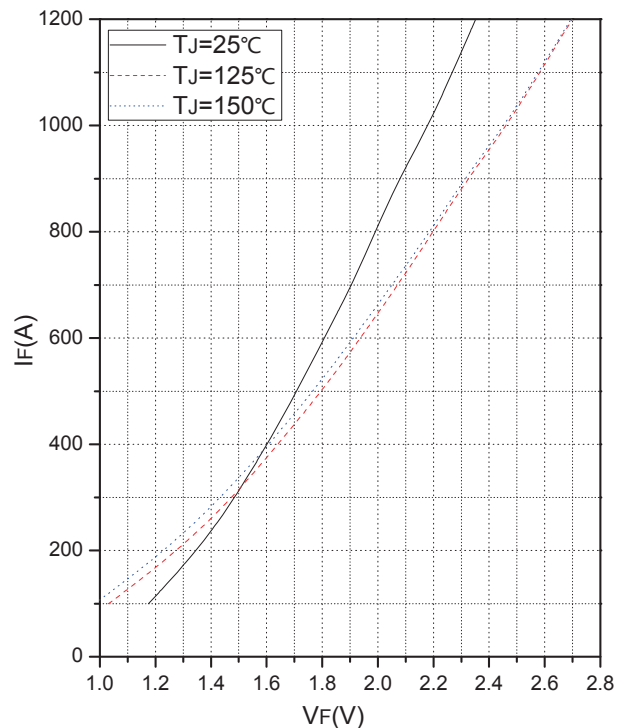
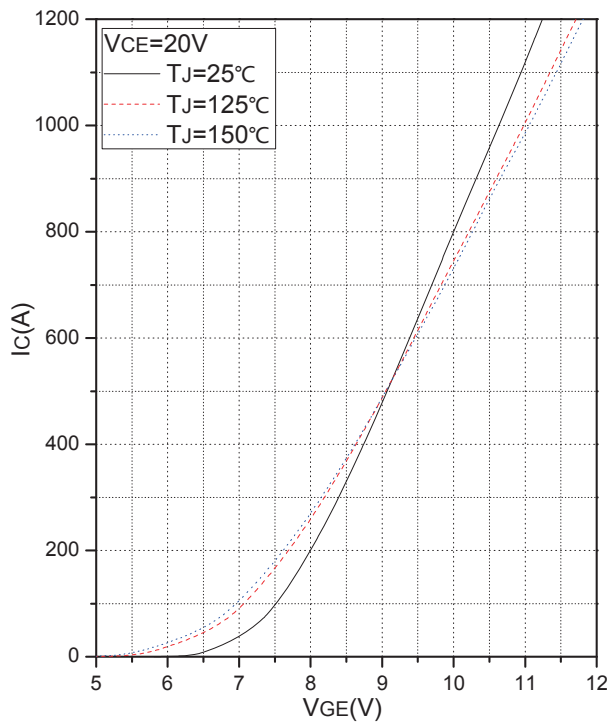
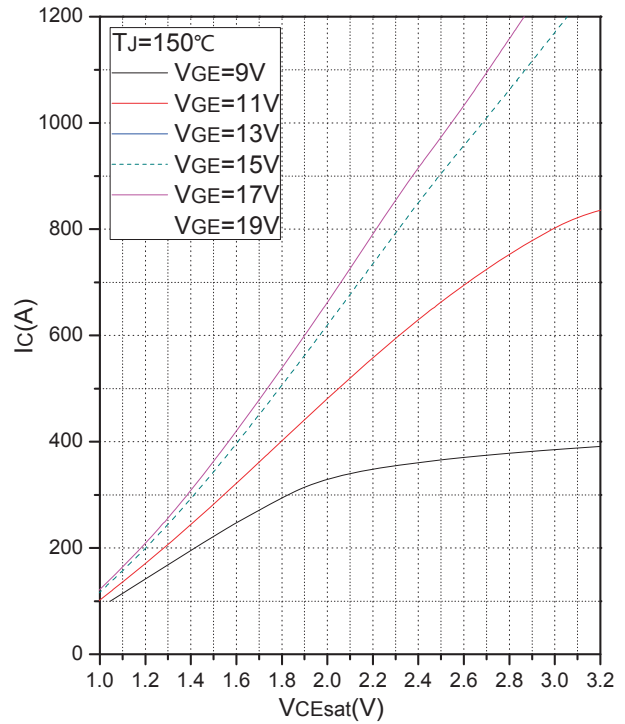
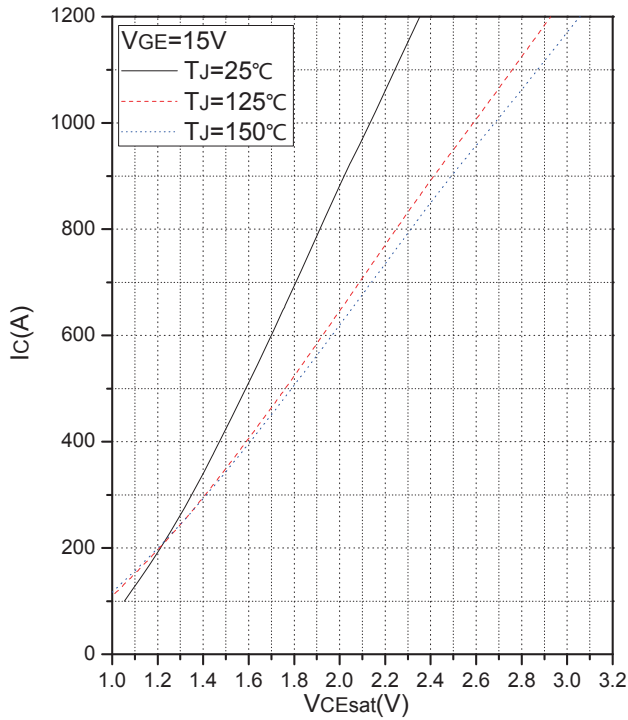
**NTC-Thermistor**
**Characteristics Values**

R <sub>25</sub>	T <sub>c</sub> =25°C	5		kΩ
ΔR/R	T <sub>c</sub> =100°C, R <sub>100</sub> =481Ω		±5	%
P <sub>25</sub>	T <sub>c</sub> =25°C	50		mW
B <sub>25/50</sub>	R <sub>2</sub> =R <sub>25</sub> exp[B <sub>25/50</sub> (1/T <sub>2</sub> -1/(298.15K))]	3380		K
B <sub>25/80</sub>	R <sub>2</sub> =R <sub>25</sub> exp[B <sub>25/80</sub> (1/T <sub>2</sub> -1/(298.15K))]	3440		K

**Module**
**Characteristics Values**

Symbol	Conditions	Min	Typ	Max	Unit
V <sub>iso</sub>	Isolation Voltage (All Terminals Shorted)   f = 50Hz, 1min	2500			V
L <sub>sCE</sub>	Stray Inductance Module		20		nH
T <sub>J</sub>	Maximum Junction Temperature			175	°C
T <sub>JOP</sub>	Maximum Operating Junction Temperature Range	-40		+150	°C
T <sub>stg</sub>	Storage Temperature	-40		+125	°C
CTI	Comparative Tracking Index	200			
R <sub>θCS</sub>	Case-To-Sink Thermally (Conductive Grease Applied)		0.02		°C/W
M	Power Terminals Screw:M5	3.0		5.0	N.m
M	Mounting Screw:M6	4.0		6.0	N.m
G	Weight		330		g

**Typical Characteristics**



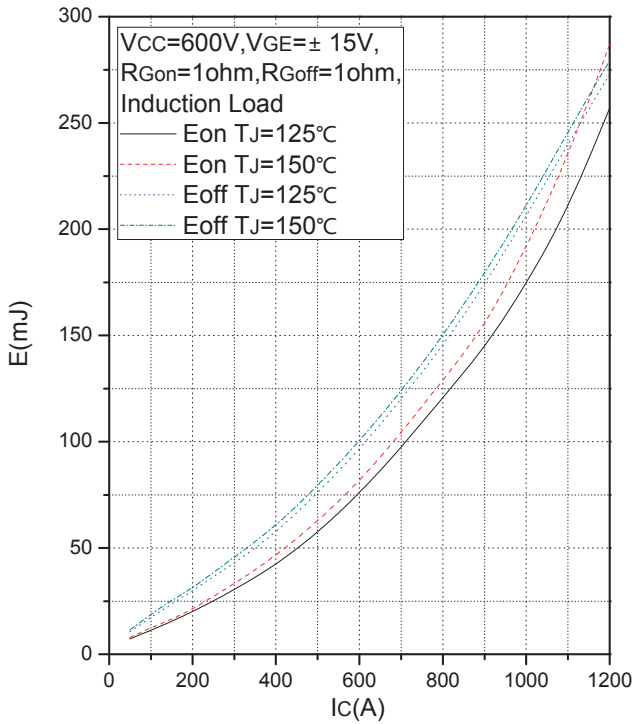


Fig.5 Typical Switching Loss vs. Collector Current

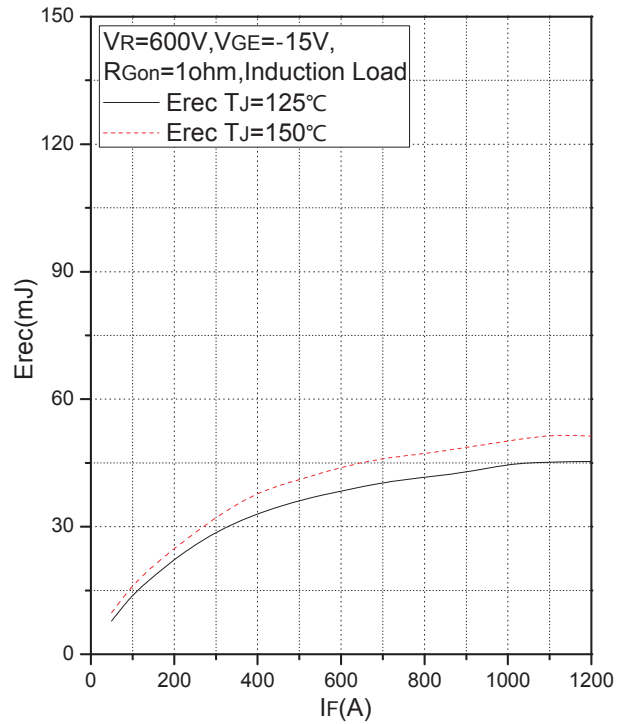


Fig.6 Typical Switching Loss vs. Forward Current

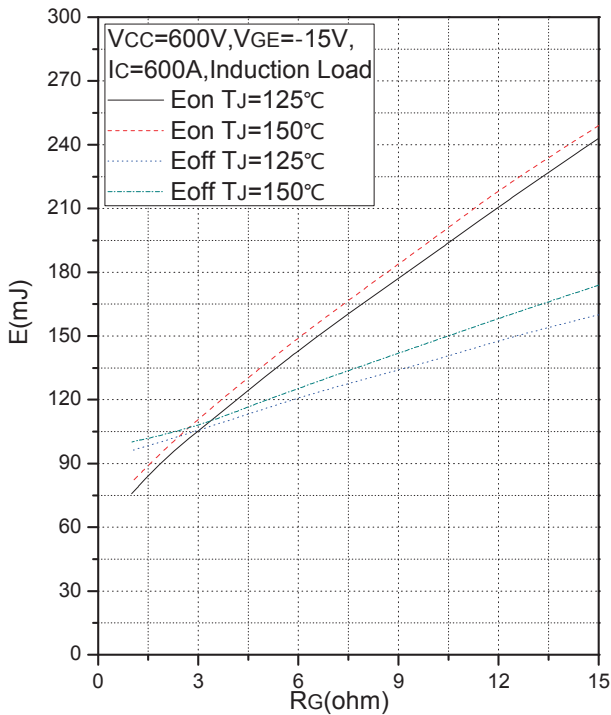


Fig.7 Typical Switching Loss vs. Gate Resistance

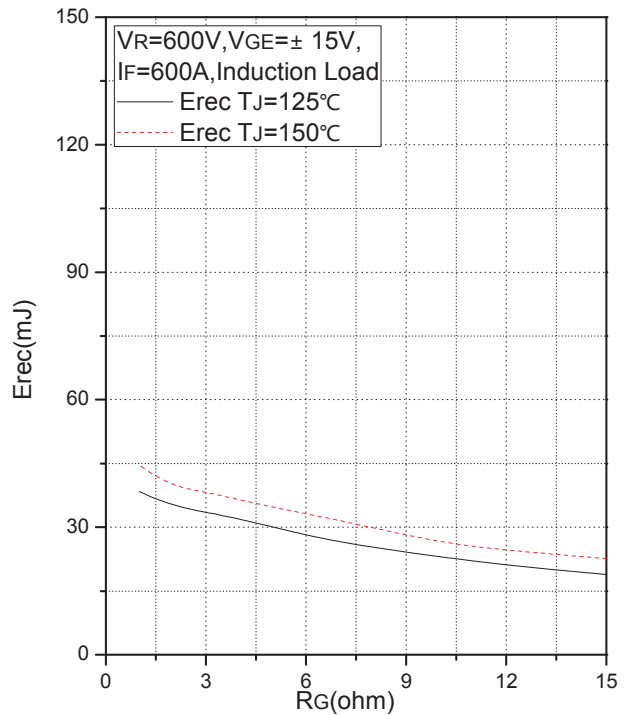


Fig.8 Typical Switching Loss vs. Gate Resistance

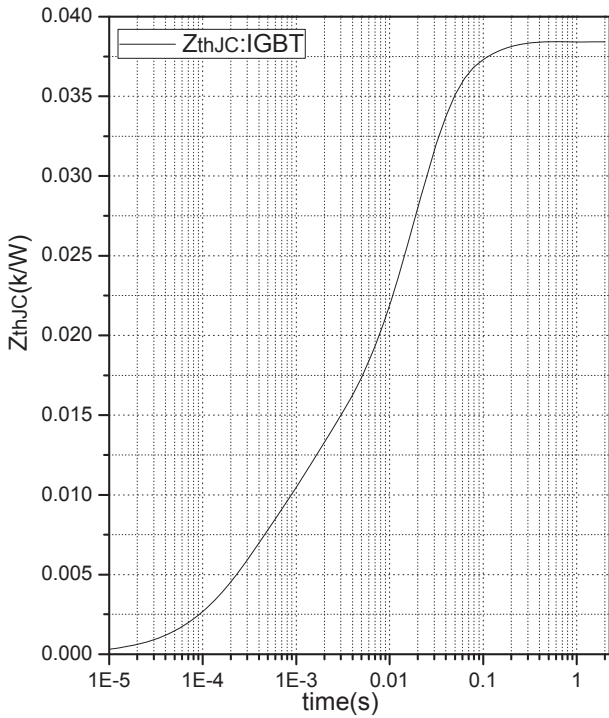


Fig.9 Transient Thermal Impedance (IGBT)

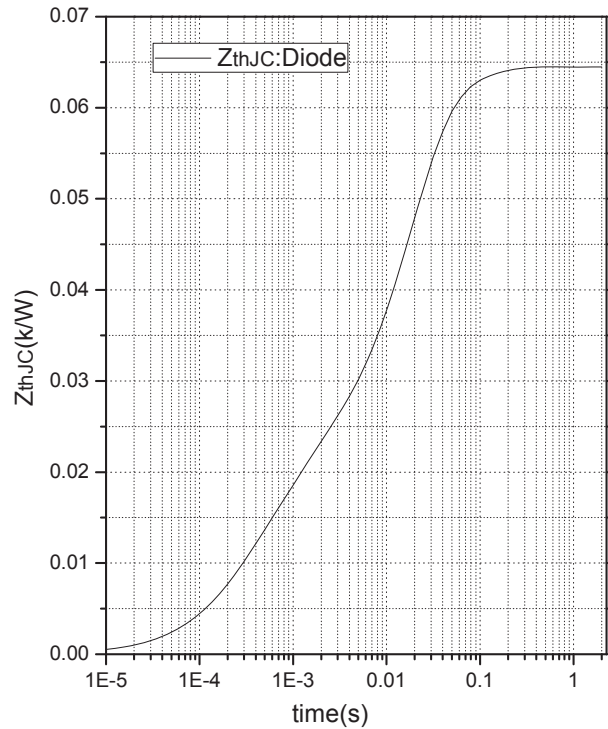


Fig.10 Transient Thermal Impedance (Diode)

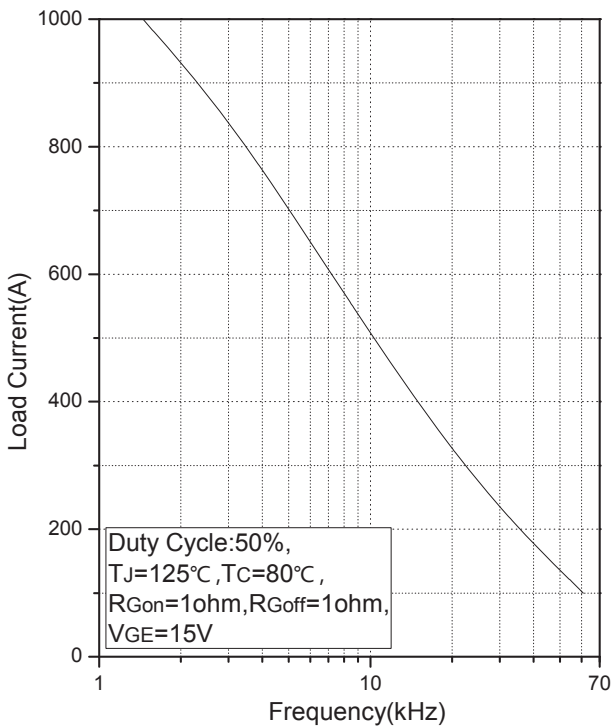


Fig.11 Typical Load Current vs. Frequency

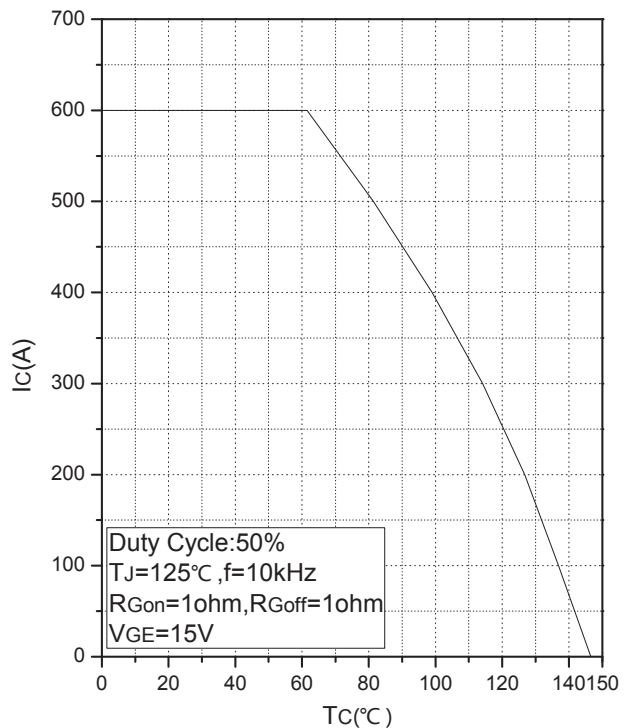


Fig.12 Rated Current vs. Temperature

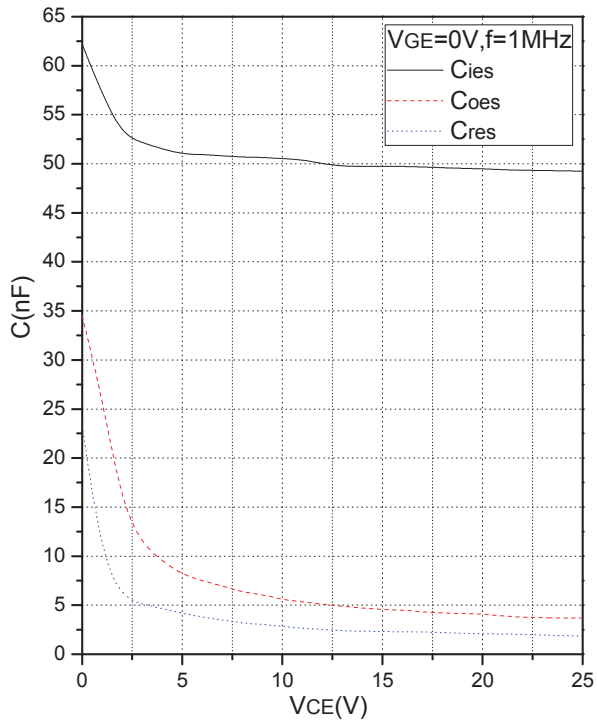


Fig.13 Capacitance Characteristics

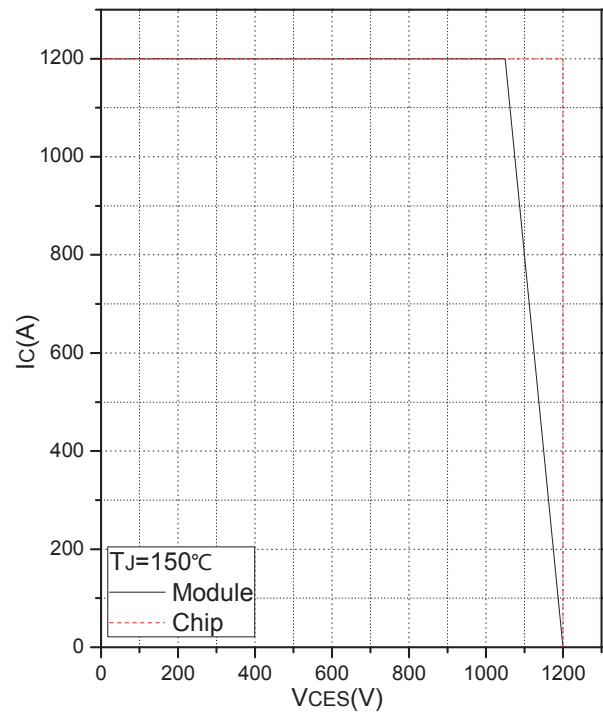


Fig.14 Reverse Bias Safe Operation Area (RBSOA)

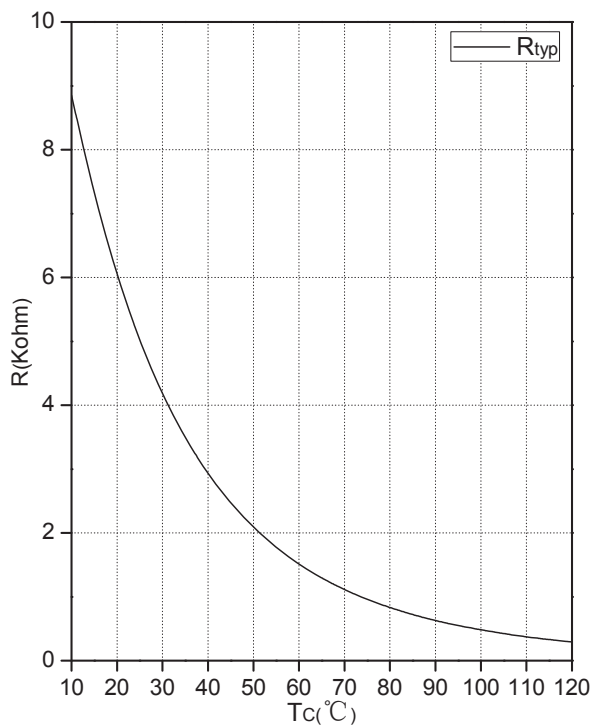
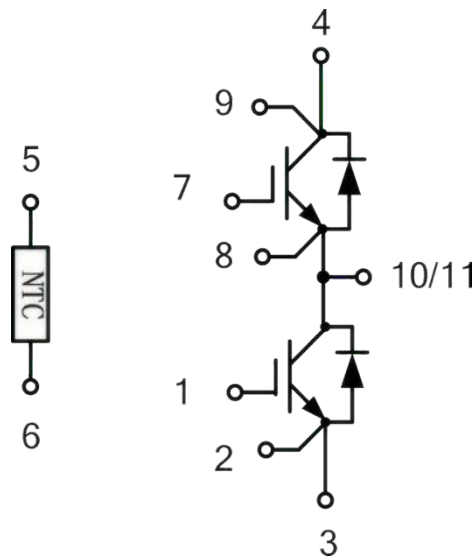
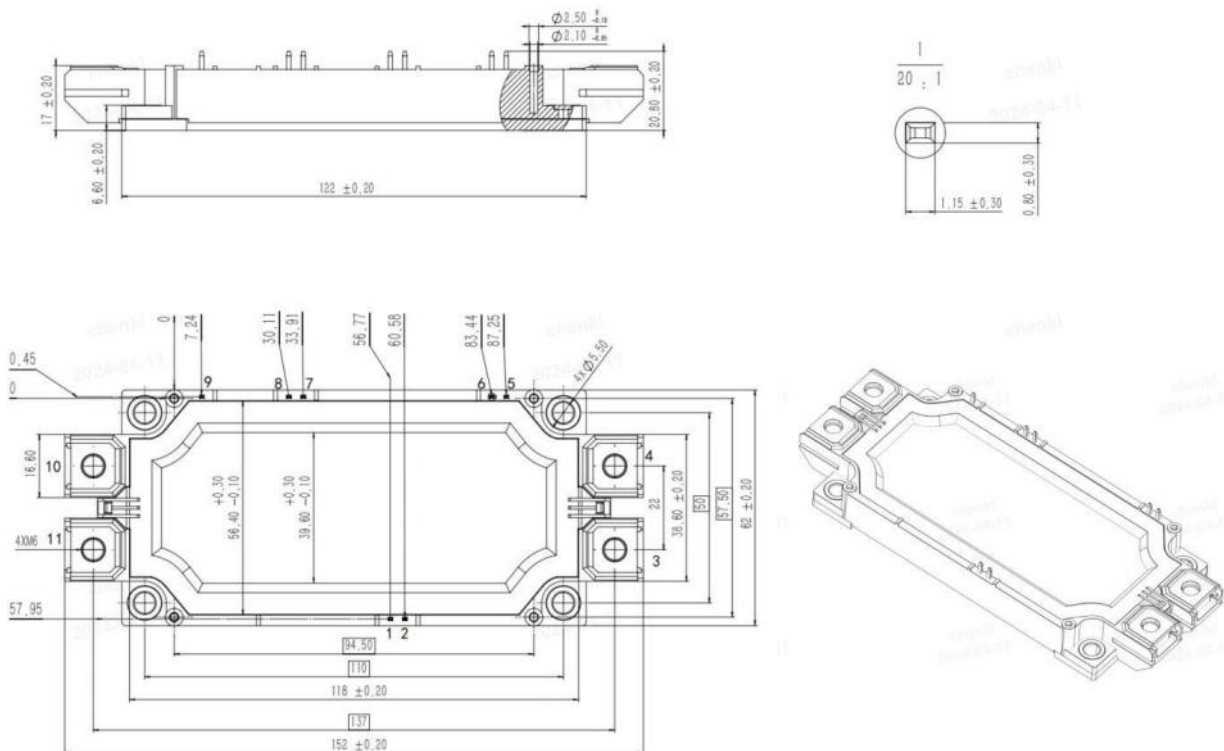


Fig.15 NTC Temperature Characteristics

### Circuit Diagram



### Package Outlines (Unit:mm)



**\*Important Usage Information and Disclaimer**

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